

Work Order ID 52269

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Tuesday, September 22, 2009 1:07:28 PM

Item ID: D2845

Accept



Setup Start



Revision ID: A

Stop



Item Name: Arm

Start Date: 9/23/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 10/2/2009 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC3- Inspect Part Finish

0.00
BR 09-09-29
0.00

(12)

QC

Memo

Quality Control

140

Identify as per dwg & Stock Location: 265

0.00

9/9/30 *42K SD*

Packaging

Memo

Packaging

150

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

Quality Control

0.00

09/10/01 JJ
M 09-10-

Picklist Print

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Tuesday, September 22, 2009 1:07:28 PM

Work Order ID: 52269



Parent Item: D2845RevA



Parent Item Name: Arm

Start Date: 9/23/2009

Required Date: 10/2/2009

Comments:

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.500W.035 304 RD Tube .500 x .035W		Purchased Barcode		No		100	f	155.8625	19.3794 Barcode			X

<u>Warehouse</u>	<u>Loc Oty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	155.8624674	
108250	2.23	
111097✓	24.687936	M111097
111704	31.6682737	6x
112187✓	97.2762577	M112187
		6x

Mr. L 09/09/24

M111097

6x

M112187

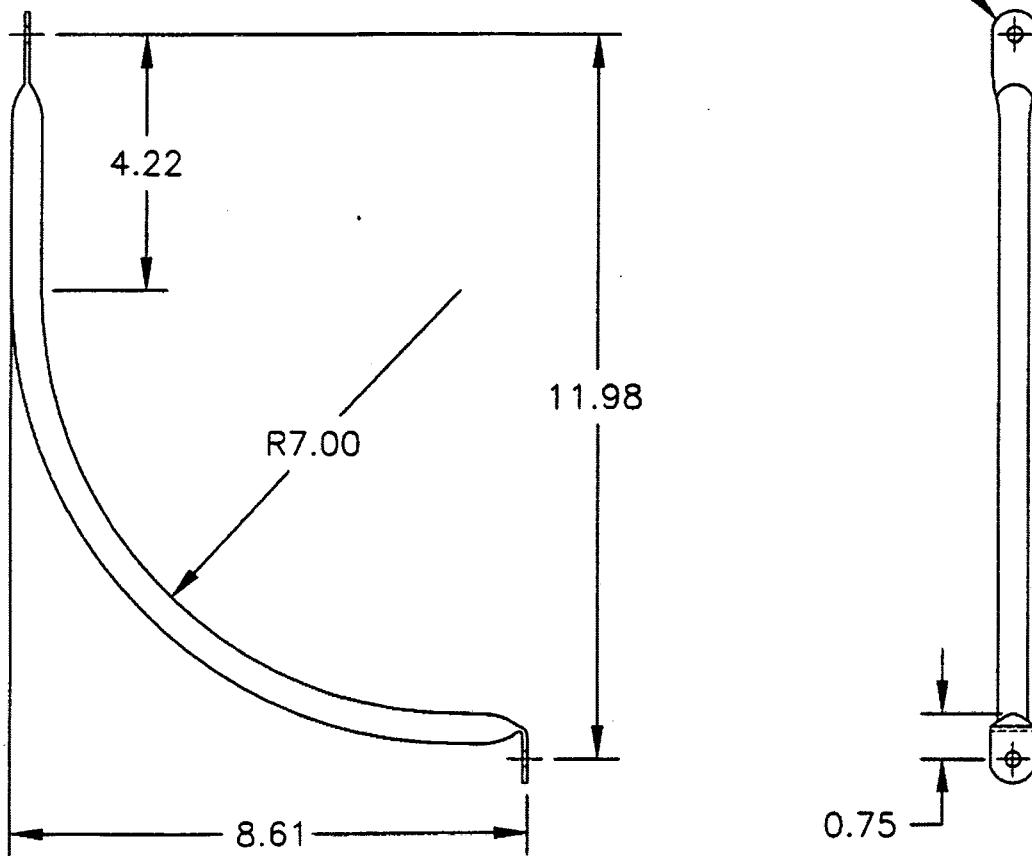
6x

DART

DESIGN <i>RE</i>	DRAWN BY <i>RE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>PAH</i>	APPROVED <i>GS</i>	DRAWING NO. D2845	REV. A SHEET 1 OF 1
DATE 98.10.14		TITLE ARM	SCALE 1:3
A	98.10.14	NEW ISSUE	

RELEASED
18-11-11 KE

PUNCH ENDS PER SPEC CONTROL DRAWING D2727



SHOP COPY
RETURN TO
ENGINEER
UNCONTR'D
SUBJECT TO AMEND. APPROV.
WITHOUT NOTICE
WORK ORDER #
NO. 52269

MATERIAL: AISI 304/316 SS TUBE, $\phi 0.50 \times 0.035$ WALL
ENSURE TUBE IS SEAMLESS

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3

SHOP COPY

RETURN TO

ENGINEERING

UNCO

DART

SUBJECT TO MIN. 10%

WITHOUT NOTICE

WORK ORDER

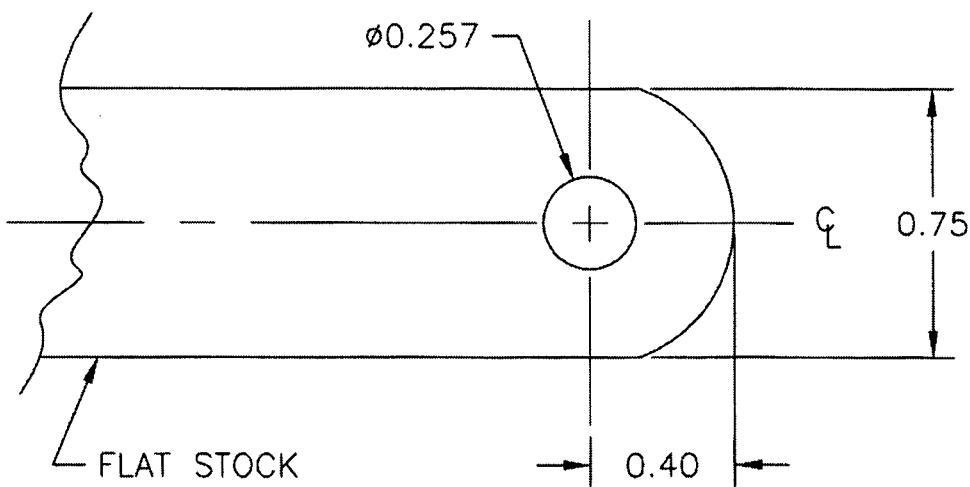
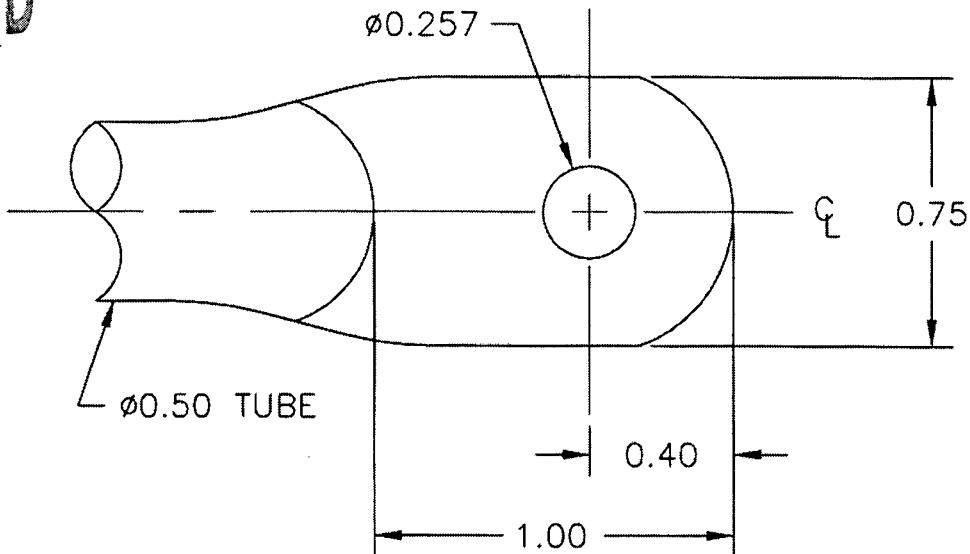
NO 52269



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>DMY</i>	APPROVED <i>QA</i>	DRAWING NO. D2727	REV. A SHEET 1 OF 1
DATE 97.11.24		TITLE PUNCH DT8012 SPEC CONTROL	SCALE 2:1
A	97.11.24	NEW ISSUE	
A1	01.12.20	ADD TOLERANCE NOTE	

SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

RELEASED
44/03/06 KE



NOTE: TOLERANCES ARE PER DART QSI 01B UNLESS OTHERWISE NOTED.

A1